

**ASi-3 EtherNet/IP + Modbus TCP-Gateways  
with integrated Safety Monitor**

**2 / 1 ASi-3 Masters, EtherNet/IP + Modbus TCP Device<sup>(1)</sup>**

- switch integrated

**Up to 64 release circuits**

- up to 6 release circuits SIL 3, cat. 4 on the Monitor,  
relays or fast electronic safe outputs

**Safe ASi outputs are supported**

- up to 32 independent ASi outputs  
Multiple safe ASi outputs possible via a single ASi address



(figure similar)

**Safe speed and standstill monitoring**

**Applications up to category 4/PLe/SIL 3**

**Chip card for storage of configuration data**



(1) Modbus TCP from Ident.no.: 13076 (see lateral label).

Figure	Type	Inputs Safety, ex- pandable to	Outputs Safety, SIL 3, cat. 4	Safety outputs, independent according to SIL 3, expandable to	Safety communication	Number of ASi networks, number of ASi Master <sup>(1)</sup>	Integrated de- coupling, ASi current mea- surement in the gateway <sup>(2)</sup>	Diagnostic and configuration interface <sup>(3)</sup>	Art. no.
	Safety, EtherNet/IP + Modbus TCP	max. 62 x 2 channels, max. 1922 in max. configuration	6 release circuits; 6 x fast electronic safe outputs	max. 32, max. 992 in max. configuration	Safe Link	2 ASi networks, 2 ASi-3 Masters	yes, max. 4 A/ASi network	Ethernet fieldbus, Ethernet diagnostic	<b>BWU2821</b>
	Safety EtherNET/IP + Modbus TCP	max. 31 x 2 channels, max. 1891 in max. configuration	6 release circuits; 6 x fast elec- tronic safe outputs	max. 31, max. 991 in max. configuration	Safe Link	1 ASi network, 1 ASi-3 master	yes, max. 4 A/ASi network	Ethernet fieldbus, Ethernet diagnostic	<b>BWU2818</b>

(1) **Number of ASi networks, number of ASi Master**

"Single Master": 1 ASi network, 1 ASi Master.

"Double Master": 2 ASi networks, 2 ASi Masters.

(2) **Integrated decoupling, ASi current measurement in the gateway**

"yes, max. 4 A/ASi network": Data decoupling integrated in the gateway. Cost-effective power for 2 ASi networks with 1 power supply (optionally supply of multiple Single Gateways by 1 power supply). Operation with short cable lengths with standard 24 V power supply possible.

(3) **Diagnostic and configuration interface**

"Ethernet fieldbus + Ethernet diagnostic": Access to ASi Master and Safety Monitor with Bihl+Wiedemann software by using the Ethernet diagnostic interface or Ethernet fieldbus interface (EDS file for the Gateway is built into the web server).

# ASi-3 EtherNet/IP + Modbus TCP-Gateways with integrated Safety Monitor



<b>Article no.</b>	<b>BWU2818 / BWU2821</b>
<b>Fieldbus interface</b>	
Type	2 x RJ-45, integrated 2-Port-Switch, Ethernet + Modbus TCP acc. to IEEE 802.3
Baud rate	10/100 MBaud
Variably configurable Assembly Objects	yes
Function	Device Level Ring (DLR) (Ethernet/IP only)
Card slot	chip card (128 KB) for storage of configuration data
<b>Diagnostic interface</b>	
Type	Ethernet; RJ-45 acc. to IEEE 802.3
Baud rate	Full duplex (10/100 MBaud, both fieldbus ports must use the same data rate) <sup>(2)</sup>
<b>ASi</b>	
ASi specification	3.0
Cycle time	150 µs * (number of ASi-3 nodes + 2)
Operating voltage	30 V <sub>DC</sub> (20 ... 31,6 V) (PELV voltage)
ASi Power24V capability <sup>(1)</sup>	yes
<b>AUX</b>	
Operating voltage	24 V <sub>DC</sub> (19,2 ... 28,8 V)
Max current consumption	7,2 A
<b>Display</b>	
LCD	indication of ASi addresses and error messages in plain text
LED power (green)	power on
LED net (green)	Ethernet network active
LED config error (red)	configuration error
LED U ASi (green)	ASi voltage o.k.
LED ASi active (green)	ASi normal operation active
LED prg enable (green)	automatic addresses programming enabled
LED prj mode (yellow)	configuration mode active
LED AUX (green)	auxiliary power
LEDs SI1 ... SI6 (yellow)	state of inputs: LED off: open LED on: closed
LEDs SO1 ... SO6 (yellow)	state of outputs: LED off: open LED on: closed
<b>UL-specifications (UL508)</b>	
External protection	An isolated source with a secondary open circuit voltage of ≤30 V <sub>DC</sub> with a 3 A maximum over current protection. Over current protection is not required when a Class 2 source is employed.
In general	UL mark does not provide UL certification for any functional safety rating or aspects of the above devices.

# ASi-3 EtherNet/IP + Modbus TCP-Gateways with integrated Safety Monitor



Article no.	BWU2818 / BWU2821
<b>Environment</b>	
Standards	EN 60529 EN 61000-6-2 EN 61000-6-4 EN 62061, SIL 3 EN 61508, SIL 3 EN ISO 13849-1, PLe
Operating altitude	2000 m
Ambient temperature	0 °C ... +55 °C
Storage temperature	-25 °C ... +85 °C
Housing	stainless steel, for DIN rail mounting
Protection category	IP20
Maximum tolerable shock and vibration stress	according to EN 61131-2
Voltage of insulation	≥500 V
Weight	800 g
Dimensions (W / H / D in mm)	109 / 120 / 106

(1) **ASi Power24V**

The device can be operated directly on a 24 V (PELV) power supply. The gateway has been optimized with integrated data coupling coils and adjustable self-resetting fuses for safe use of powerful 24 V power supplies.

- (2) BWU2818 from Ident.No. ≥20212 full duplex (10/100 MBaud), BWU2821 from Ident.No. ≥20211 full duplex (10/100 MBaud),  
 BWU2821 from Ident.No. ≥16483 half duplex (10/100 MBaud),  
 BWU2818 for Ident.No. <20212 half duplex (10 MBaud), BWU2821 for Ident.No. <16483 half duplex (10 MBaud)

Article no.	BWU2818 / BWU2821
<b>Safety monitor</b>	
Start delay	< 10 ms
Max. turn-off time	< 40 ms
Antivalent switches for local inputs	yes
Standstill monitors for local inputs	6 axes up to 50 Hz <sup>(1)</sup>
Speed monitors for local inputs	3 to 6 axes up to 400 Hz <sup>(2)</sup>
<b>Connection</b>	
Connection	Push-in terminals
Length of connector cable	unlimited <sup>(3)</sup>
<b>Input</b>	
Inputs Safety, SIL3, cat. 4	3 x 2 channels <sup>(4)</sup>
Inputs digital, EDM	up to 6 standard inputs <sup>(4)</sup>
Switching current	15 mA (T = 100 µs), continuously 4 mA at 24 V
Power supply	out of AUX
<b>Output</b>	
Number of release circuits on the monitor	6
Outputs	semiconductor output max. contact load: 1,2 A <sub>DC-13</sub> at 30 V, $\Sigma = 7,2$ A in sum <sup>(5)</sup>
Power supply (semiconductor outputs)	out of AUX
Test pulse (semiconductor outputs)	if output is on: minimum interval between 2 test pulses: 250 ms; maximum pulse width 1 ms

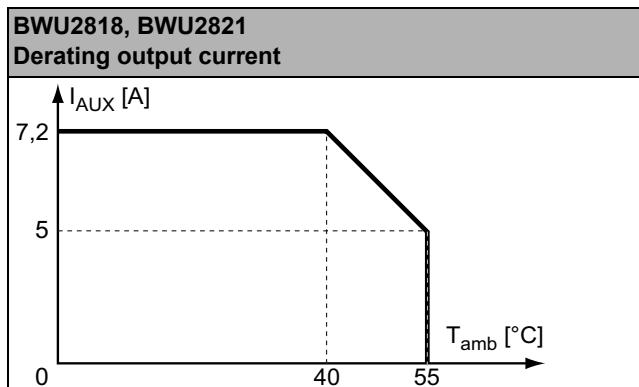
(1) connection at all SI or SO terminals possible.

(2) connection only at terminals SO1 ... SO6 configured as standard inputs (see "Variations of terminal configuration for BWU2818, BWU2821")

(3) loop resistance ≤150 Ω

(4) see "Variations of terminal configuration for BWU2818, BWU2821"

(5)

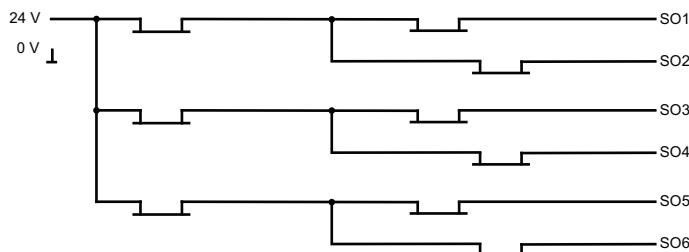


Article no.	Operating current		
	master power supply, approx 300 mA out of ASi network	master power supply, max. 300 mA out of ASi circuit 1 (approx. 70 mA ... 300 mA), max. 300 mA out of ASi circuit 2 (approx. 70 mA ... 300 mA); in sum max. 370 mA	Version „1 Gateway, 1 power supply for 2 ASi circuits“, ca. 350 mA (PELV voltage)
BWU2818	-	-	•
BWU2821	-	-	•

	<b>BWU2818 / BWU2821</b>
<b>Redundant power supply out of ASi:</b> all fundamental functions of the device remain available even in case of power failure in one of the two ASi networks	-
<b>Current measurement of the ASi circuits</b>	•
<b>Self-resetting adjustable fuses</b>	•
<b>ASi earth fault monitor distinguishes between ASi cable and sensor cable</b>	•
<b>In version „1 gateway, 1 power supply for 2 ASi circuits“:</b> only 1 gateway + 1 ASi power supply is needed for both 2 ASi circuits	•

## Safety outputs block diagram

**BWU2818, BWU2821:**



**Variations of terminal configuration for  
BWU2818, BWU2821**

Terminal	Safe output	Safe input for mechanical contacts in combination with T1, T2 <sup>(1)</sup>	Safe antivalent input <sup>(1)</sup>	Safe electronic input <sup>(1)</sup>	Standard input <sup>(1)</sup>
SI1,2	-	•	•	•	•
SI3,4	-	•	•	•	•
SI5,6	-	•	•	•	•
SO1,2 <sup>(2)</sup>	•	•	•	-	•
SO3,4 <sup>(2)</sup>	•	•	•	-	•
SO5,6 <sup>(2)</sup>	•	•	•	-	•

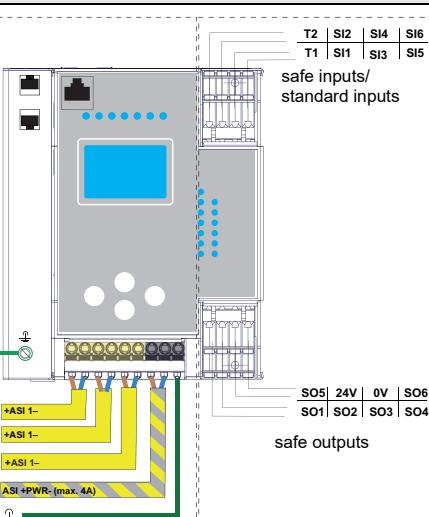
(1) Inputs may only be supplied by the same 24 V source as the device itself.

(2) If outputs are configured as inputs, the input current has to be limited by an external element at ≤ 100 mA.

**Connections: Gateway + Safety Monitor:**

BWU2821	Connection	Description
	SI1, SI3, SI5	Safe input terminal (T1)
	SI2, SI4, SI6	Safe input terminal (T2)
	T1	Clock output 1
	T2	Clock output 2
	SO1 ... SO6	Safe semiconductor outputs 1 ... 6
	24 V, 0 V	Power supply for local I/Os
	+ASI 1-, +ASI 2-	Connection of ASi circuits
	ASI +PWR-	Power supply for Gateway and ASi networks

<b>BWU2818</b>	<b>Connection</b>	<b>Description</b>
	SI1, SI3, SI5	Safe input terminal (T1)
	SI2, SI4, SI6	Safe input terminal (T2)
	T1	Clock output 1
	T2	Clock output 2
	SO1 ... SO6	Safe semiconductor outputs 1 ... 6
	24 V, 0 V	Power supply for local I/Os
	+ASI 1-	Connection of ASi circuit
	ASI +PWR-	Power supply for Gateway and ASi networks



**Accessories:**

- Safe contact expander, 1 or 2 independent channels (art. no. BWU2548 / BWU2539)
- Chip card, memory capacity 128 KB (art. no. BW2222)
- Bihl+Wiedemann Suite - Safety Software for Configuration, Diagnostics and Commissioning (art. no. BW2916)
- Power supplies, e.g.: 30 V power supply, 4 A, 1 phase (art. no. BW4218), 30 V power supply, 8 A, 1 phase (art. no. BW4219), 30 V power supply, 8 A, 3 phases (art. no. BW4220), 30 V Power Supply, 16 A, 1 phase (art. no. BW4221), 30 V Power Supply, 16 A, 3 phases (art. no. BW4222) (for further power supply units visit [www.bihl-wiedemann.de/en/products/accessories/power-supplies](http://www.bihl-wiedemann.de/en/products/accessories/power-supplies))